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# Electrode Process with DC High Voltage and Electrochemical Plasma for Synthesis of Nanoparticle Solution and Wastewater Treatment

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Conventional electrochemical processes with voltages of a few Volts only occur in an electrolyte solution, but with high DC voltage electrode reactions can still occur in non-aqueous electrolyte, even distilled water. Electricity not only converts to heat, which increases the temperature of the water environment, but also performs anodic electrochemical reactions such as dissolving metals or generating oxygen ( $Me \rightarrow Me^{n+} + ne$ ;  $2H_2O \rightarrow O_2 + 4H^+$ ) and generating hydrogen gas on the cathode ( $2H_2O \rightarrow H_2 + 2OH$ ). The gaseous environment formed from the electrochemical reactions on the electrodes with high electric, magnetic and suitable temperature conditions will appear plasma on the electrodes – the ionized state of materials. The reactions in the plasma state will generate many strong reactive agents such as electrons, atoms of H, O, O<sub>3</sub> as well as free radicals H<sup>•</sup>, O<sup>•</sup>, OH<sup>•</sup>. Simultaneous dispersion into solution of agents formed by electrochemical processes with DC high-voltage and plasma reactions creates a variety of application possibilities.

The reaction between the nascent hydrogen from the cathode and the metal ion soluted from the anode will form a nonvalence metal and metal nanoparticle ( $mMe^{n+} + mn/2H_2 \rightarrow mMe^o \rightarrow MeNPs$ ). Solution of metal nanoparticles such as AgNPs, CuNPs, FeNPs, AuNPs are prepared by electrochemical method with DC high voltage in distilled water without using reducing agent, so they are very pure, do not contain salts generated from reducing agents and do not need stabilizers. The presence of electrochemical plasma will increase the rate and thereby

increase the concentration of metal nanoparticle in solution. The reaction of strong oxidizing-reducing agents, which is generated from electrochemical plasma reactions and disperses into the aqueous medium, with pollutants with persistent structures such as methylene blue, 2,4-D or 2, 4,5-T is still inorganicized into CO<sub>2</sub> and H<sub>2</sub>O. In addition, the presence of Fe<sup>2+</sup> from electrode dissolution and UV from plasma also contribute Fenton catalyst or photocatalyst for redox radical generation reactions. With a combination of the possibilities the reagents generated from the high-voltage DC reaction and electrochemical plasma can also treat NH<sub>4</sub><sup>+</sup> contaminated water to N<sub>2</sub>. The water treatment with DC high voltage and electrochemical plasma without chemicals and materials, so it can be considered environmentally friendly.

**Keywords:** DC high voltage electrochemical reaction, electrochemical plasma, free radicals, nano metal solution, environmentally friendly watertreatment.

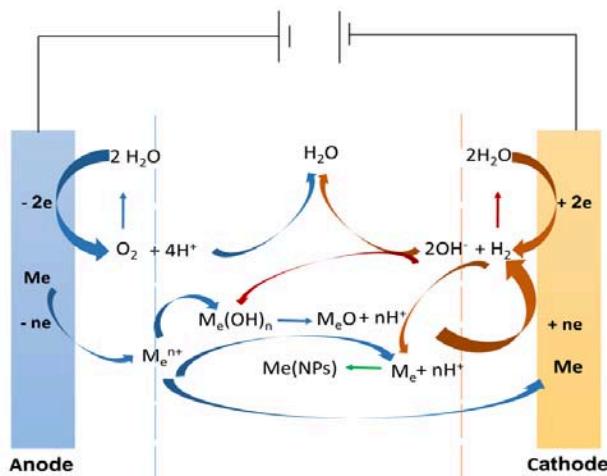
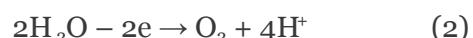
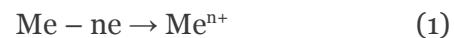
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## I. INTRODUCTION

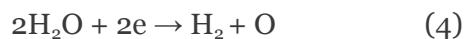
Electrochemical methods have created many possibilities in both research and applications.<sup>[1,2]</sup> Conventional electrochemical reactions must use electrolyte solutions and low voltage DC power sources.<sup>[3]</sup>

Figure 1 shows that the electron-donating oxidation reaction is carried out directly on the metal anode or indirectly to create an oxidizing agent from the reaction on the electrode:



*Figure 1:* Schematic diagram of common electrochemical reactions

At the same time, on the cathode, the electron-donating electrode performs a direct reduction reaction or creates an indirect reducing agent:



In the electrolyte solution, redox reactions take place:



or neutralization reactions between substances that have been generated from the electrodes:



Silver nanosolutions (AgNPs) were produced from reaction (3) in an electrolyte solution of  $5 \times 10^{-3} \text{ mol/L}$   $\text{AgNO}_3$   $0.2 \text{ M/L}$  sodium dedocylsulfonate<sup>[4]</sup> or precipitated into  $\text{Al}_2\text{O}_3$  pore size.<sup>[5]</sup> Reaction (5) is also applied to prepare AgNPs, CuNPs in DE-25 water solution with voltage up to 30 V<sup>[3]</sup> or by electrolyte solution with glycerol and polyvinylprolidone (PVP), combined with ultrasound.<sup>[6-8]</sup>

When the electrolyte solution with low voltage is not used, the electrochemical reactions as shown

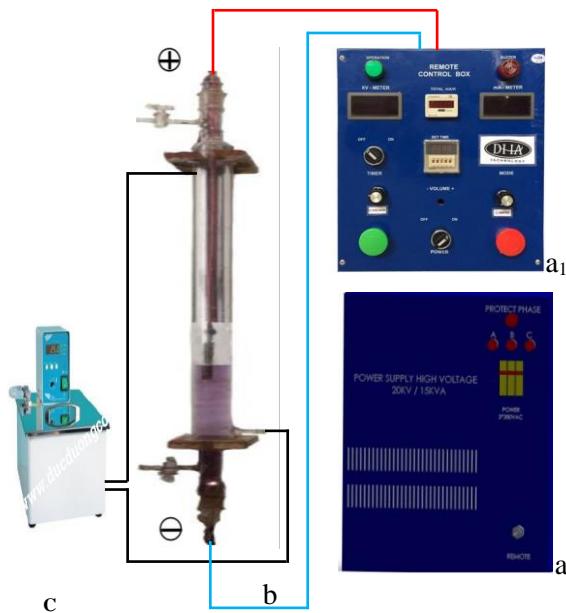
in Figure 1 cannot occur. However, when using DC high voltage even in twice distilled water environment, electrochemical processes (1) on the anode electrode and reaction (4) on the cathode still occur.<sup>[9]</sup> The formation of metal ions with a small concentration will gradually increase the conductivity of the aqueous environment<sup>[10]</sup> and the gas generated on the electrodes will be the condition for the appearance of plasma state - ionized state of matter.<sup>[11]</sup> This distinction between low voltage and high voltage electrochemistry will guide distinct research methods and difference applications.

## II. ELECTROCHEMICAL PROCESS WITH DC HIGH VOLTAGE

### 2.1 Differences in Non-Electrolyte and Equipment

Use a non-electrolyte medium such as double distilled water with low conductivity  $0.01 \div 0.5 \text{ mS/m}$ <sup>[12]</sup> to eliminate the influence of the electrolyte composition in the products of the electrochemical process is different from the conventional electrochemical process. The device model for performing high-voltage electrochemical reaction (Figure 2) has the difference that: High-voltage source (a) to 20 kV with voltage stabilizer or current stabilizer mode is stepless controlled, displaying the following

values: value of voltage, current, amount of electricity and reaction time on control box a<sub>1</sub>.



*Figure 2:* Model of DC high voltage equipment

The reaction vessel (b) shall be insulated with water made of plastic<sup>[13]</sup> but preferably made of heat-resistant glass such as a condenser. The cathode (b<sub>1</sub>) is installed at the bottom of the reactor so that the H<sub>2</sub> gas formed is dispersed from the bottom up. The anode (b<sub>2</sub>) is mounted on top; The liquid outlet valve (b<sub>3</sub>) is on the cathode side and the air outtake valve (b<sub>4</sub>) is on the anode side. Cooling water with a specified temperature is supplied from the thermostat (c) by circulating pump into the insulation layer from below. Using this device it is possible to control electrochemical reaction processes by: 1) Changing voltage or current; 2) Change the distance between anode and cathode; 3) Change the nature of the environment 4) Change the cooling temperature; 5) Change the area and metallic nature of the electrodes.

## 2.2. Electric Energy Distribution with Electrochemical Reaction DC High Voltage

The power from the source (a) supplied to the reaction system of the device (b) has been determined (Q) to be balanced with the total heating energy of the entire electrolyte solution (Q<sub>1</sub>) as well as the cooling water (Q<sub>2</sub>) and perform an electrochemical reaction on the electrodes (Q<sub>3</sub>).<sup>[14,15]</sup> The amount of heat lost by evaporation

and heating the atmosphere below 100°C is negligible, so it can be ignored, so:

$$Q = Q_1 + Q_2 + Q_3 \quad (7)$$

Power supplied from the source is determined:

$$Q = U \times I \times t \quad (\text{Wh}) \quad (8)$$

The electrical energy that heats the solution and the cooling water is determined by Joule-Lenz's law:

$$Q_1, \& Q_2 = m \times C \times \Delta T \quad (\text{Wh}) \quad (9)$$

So the electricity to carry out the electrochemical reaction will be:

$$Q_3 = Q - (Q_1 + Q_2) \quad (10)$$

With the device diagram in Figure 2, it is possible to determine the parameters: potential (U, V), current (I, A), quantity of cooling distilled water (m<sub>1</sub>, kg) and distilled water of reacion solution (m<sub>2</sub>, kg) with heat specific capacity (C = 1,163 Wh/kg°C) with temperatures before (T<sub>1</sub>, °C) and after (T<sub>2</sub>, °C) after reaction time (t, h).

Table 1 presents the electricity ratio of DC high voltage supplied at different electrode distances, time and initial temperature.

**Table 1:** Value of electrical energy (Wh) converted to heat and electrochemical reaction at different of electrode distances ( $H_{A-C}$ ), reaction time ( $t$ ) and initial temperature ( $T$ )

	$H_{A-C}$ , mm			$t$ , min			$T$ , °C		
	500	750	950	15	50	80	15	20	55
Q	615	785	980	424	718	867	408	349	336
$Q_1$ %	13.5	23	32	16	24	23	16	16	16
	2.3	2.9	3.3	3.8	3.3	2.7	4.0	4.5	4.7
$Q_2$ %	595	665	707	335	670	800	335	316	316
	96.7	84.7	72.1	79.0	93.4	923	82	91	94
$Q_3$ %	6.5	97	241	73	24	43	57	16	4
	1.0	12.3	24.6	17.2	3.3	5.0	14	4.5	1.3

From the results in Table 1, it can be seen that the percentage of electricity converted into heat is used from 75% to 99%, the remaining to carry out the electrochemical reaction is the highest only 25%. This ratio decreases as the reaction time as well as the initial temperature of the cooling water and reaction solution increases, but increases sharply when the distance between the anode - cathode increases.

### 2.3 Electrochemical Reactions with DC High Voltage

Figure 3 shows the anode of the electrode when electrochemically reacting with high DC voltage in dissolved twice-distilled water. The amount of metal dissolved after 50 minutes is determined by weighing method ( $m_w$ ):

$$m_w = m_t - m_s \quad (11)$$

	$H_{A-C}$ , mm	500	700	950
	$m_F$ , mg	213	211.5	195.8
	$m_w$ , mg	98	65	58
	%	46.0	30.7	29.6

**Figure 3:** Ag anode is dissolved after DC high voltage reaction

However, the amount of dissolved metal weighed is always smaller than the amount calculated according to Faraday, showing that the gas escape process according to equation (2) also occurs at the same time with the rate up to 30% and will increase even more when the electrode distance between the electrodes is increased. anode and cathode decrease. Effect of initial temperature of

and calculated by Faraday's law ( $m_F$ ) where ( $k$ ) is the electrochemical equivalent of the metal:

$$m_F = k \times I \times t \quad (12)$$

at different anode - cathode ( $H_{A-C}$ ) electrode distances are presented in Table 2.

The results of Figure 3 and Table 2 show that with DC high-voltage the anodic dissolution reaction according to equation (1) still occurs in non-conductive double-distilled water.

**Table 2.** Mass of Ag anode dissolved after DC high voltage reaction after 50 minutes calculated according to Faraday, weight loss of anode and ratio.

cooling water as well as reaction medium ( $T$ ) and DC high voltage electrochemical reaction time ( $t$ ) on the amount of anodic dissolved metal at  $H_{A-C}$ : 650 mm determined by The loss of anode weight ( $m_w$ ) and calculated according to Faraday's law ( $m_F$ ) is presented in Table 3.

*Table 3:* Amount of anodic soluble Ag determined ( $m_W$ ) and calculated ( $m_F$ ) at different initial temperatures and times

$T, ^\circ\text{C.}$	5	15	25	35	55
$m_W, \text{mg}$	49	45	68	56	62
$m_F, \text{mg}$	107	108	174	215	261
%	45.8	41.7	39.1	26.0	23.8
$t, \text{ph.}$	5	15	25	35	50
$m_W, \text{mg}$	12	15	19	23	68
$m_F, \text{mg}$	21	56	103	146	216
%	57	26.8	18.4	15.8	31.5

The results from Table 3 also show that the amount of anodic soluble metal at DC high voltage calculated by Faraday's law is always larger than the amount determined by the anode electrode weight loss with a decreasing trend with increasing initial temperature of the cooling water as well as reaction time. It also proves that the gaseous reaction according to equation (2) accounts for a significant proportion in the anodic processes of DC high voltage electrochemistry.

Simultaneously with the metal dissolution on the anode, on the cathode, strong gas escape (Figure

4) occurs according to the reaction of equation (4).

The measured gas volumes ( $V_D$ ) as well as those calculated according to Faraday's law ( $V_F$ ) are presented in Table 4. This shows that in addition to electrochemical reactions that follow Faraday's law, there are also reactions that do not follow Faraday's law.<sup>[16]</sup>

*Table 4:* Amount of gas determined ( $V_D$ ) and calculated ( $V_F$ ) released from the cathode at different electrode distances ( $H_{A-C}$ ) and reaction times ( $t$ )

$H_{A-C}, \text{mm}$	500	700	850
$I, \text{mA}$	93.4	112.6	119.3
$V_F, \text{mL}$	14.7	17.6	22.5
$V_D, \text{mL}$	63.0	110	80
$V_D/V_F$	4.3	6.3	3.6
$t, \text{phút}$	18	30	35
$I, \text{mA}$	119.3	115.7	106.7
$V_F, \text{mL}$	22.5	36.4	39.1
$V_D, \text{mL}$	80	150	250
$V_D/V_F$	3.6	4.1	6.4

*Figure 4:* Gas escapes strongly from the cathode and disperses into solution

The rate of electrochemical and non-electrochemical reaction with DC is high with changing reaction conditions such as electrode distance, time will also be different, especially the reaction time increases the non-Faraday rate with a marked increase. Because the amount of gas released on the cathode is high and strong, the metal precipitation reaction according to equation (3) does not occur with DC high voltage, so the

cathode weight does not change after the reaction. The products from the DC high-voltage electrochemical reaction corresponding to equations (1), (2) and (4) create  $\text{Mn}^{+}$ ,  $\text{H}^{+}$  and  $\text{OH}^{-}$  ions dispersed into the aqueous medium, thus increasing the electrical conductivity of the environment (Table 5).

**Table 5:** Average conductivity of solution after DC high voltage reaction of Ag electrode with 50 min at different distances (HA-C)

$H_{AC}$ , mm	400	500	600	700	800	900	1000
$\sigma$ , $\mu\text{S}\text{cm}^{-1}$	91.3	71.2	74.7	72.8	72.1	80.8	102.8

The results from Table 5 show that the conductivity of the medium after the DC high-voltage reaction has increased compared to the average value of  $3.14 \mu\text{S}/\text{cm}$  of the original distilled water, but it is not large and does not change significantly when change the reaction conditions such as electrode distance, potential and time. It shows that in the solution, there have been oxidation - reduction reactions according to equation (5) or neutralization according to (6), reducing the amount of ions produced from reactions (1), (2), (4) and dispersed in solution.

### III. SYNTHESIS OF METAL NANO SOLUTION

#### 3.1. Silver Nano-Solutions and Characteristics

Silver nanoparticles (AgNPs) have good anti-viral effect<sup>[17]</sup>, so they should be focused on preparing them by various methods such as physical,<sup>[18]</sup> physicochemical,<sup>[19]</sup> biology, green chemistry,<sup>[20]</sup> or chemical reduction.<sup>[21,22]</sup> Most methods use  $\text{AgNO}_3$  and reducing agents such as  $\gamma$ -rays, bacteria, plant extracts or reducing agents. The reaction of  $\text{AgNO}_3$  with  $\text{NaBH}_4$  reducing agent to form AgNP occurs according to equation (13)<sup>[23]</sup> or (14)<sup>[24]</sup>:



AgNPs solution products prepared from  $\text{AgNO}_3$  with reducing agents always contain salts of  $\text{NO}_3^-$  ions and other products, which are difficult to remove, limiting their applicability.

Apply DC high voltage electrochemical reaction to generate  $\text{Ag}^+$  from anode as equation (3) and reducer  $\text{H}_2$  from cathode as equation (4) to carry out reaction (5) in solution to form AgNP:



$\text{Ag}^0$  atoms are acted upon by Van der Walls forces to form AgNPs that change the color of the solution:



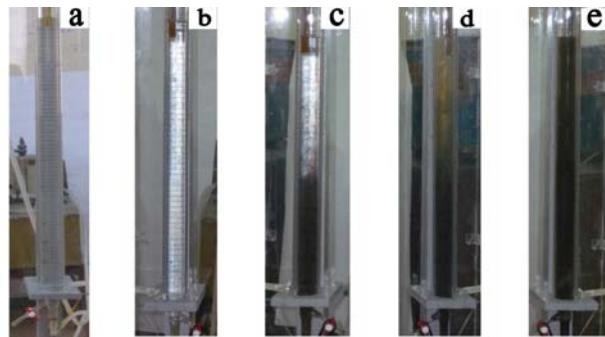
Thus, summarizing the equations from (15) to (18), we have a general equation for the process of forming AgNPs by DC high-voltage ( $\text{DC}_{\text{HV}}$ ) in  $\text{H}_2\text{O}$  from solid Ag electrode ( $\text{Ag}_{\text{E}}$ ):



Figure 5 shows the evolution of AgNPs formation during electrochemical reaction with DC high

voltage at 8 kV in double distilled water at  $25^\circ\text{C}$  with a distance between Ag electrodes of 850 mm.

From Figure 5 it can be seen that: with distilled water initially transparent (a), but after 5 min of reaction with DC high pressure it turned white color of air bubbles dispersed in water (b), after 15 min near the cathode turns brown (c), after 25 min the whole reaction solution has changed color: dark near the cathode electrode and light near the anode electrode (d) and by 50 min after the end of the reaction, the whole reaction has turned dark brown (e).

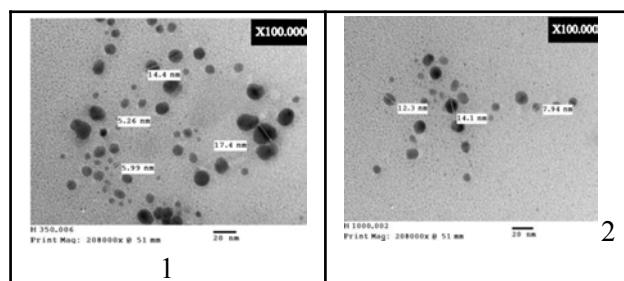


*Figure 5:* AgNPs formation at reaction times with DC high voltage in double distilled water

From TEM images with different high voltage DC reaction conditions: electrode spacing 350 mm (*H.6.1*) and 1000 mm (*H.6.2*) as well as after 15 min (*H.6.3*) and 50 min (*H.6.4*) the particles of AgNPs are all spherical in shape with sizes from 5.26 nm to 40.4 nm. Under the same reaction conditions with different electrode distances (*H.6.1* and *H.6.2*) the AgNP particle size did not change significantly, but when increasing the reaction time (*H.6.3*) and (*H.6.4*), the size of the AgNPs particle size increased from 2 to 3 times.

The particle size distribution determined by the two methods also shows that the AgNPs of the DC

Typical characteristics of AgNPs solutions such as shape and particle size determined by TEM, particle size distribution determined by Laser scattering particle size distribution analyser Partica LA-950 (Horiba) and deeper by Nicomp 380/DLS (Nicom) are presented in Figure 6 as like as those reported in the literature prepared by different methods.<sup>[25-27]</sup>



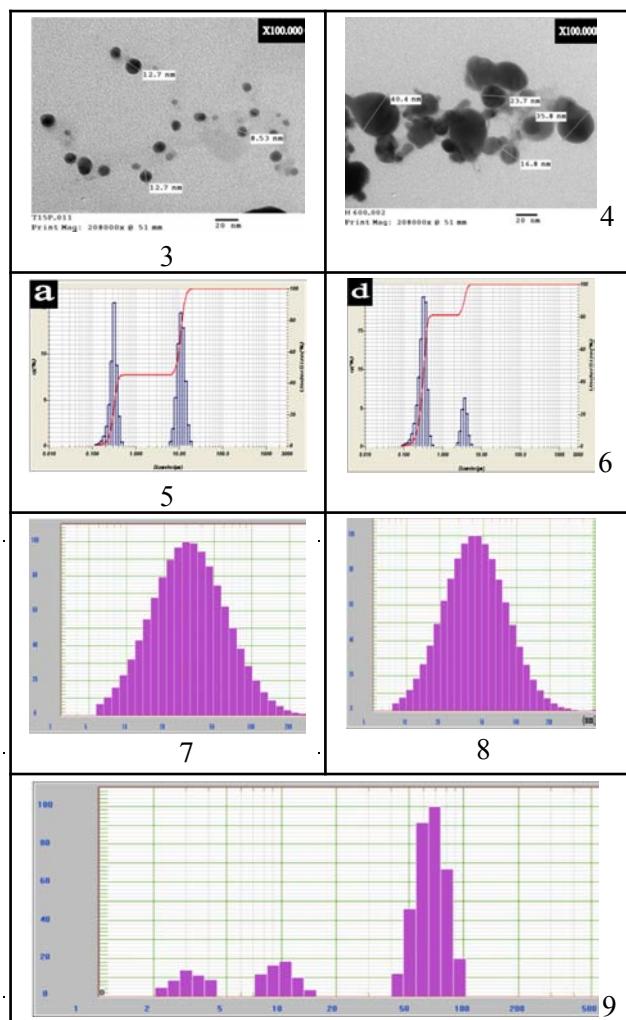


Figure 6: TEM image and particle size distribution of AgNPs

UV-Vis characteristics of AgNPs (Figure 7) prepared by DC high-voltage at different conditions such as time as well as anode size obtained a spectrum with a peak at about 420 nm like other methods.<sup>[26-28]</sup>

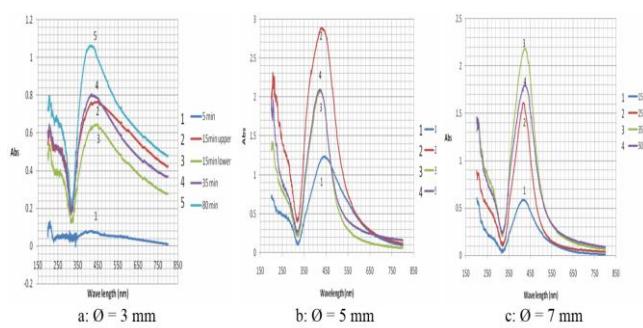
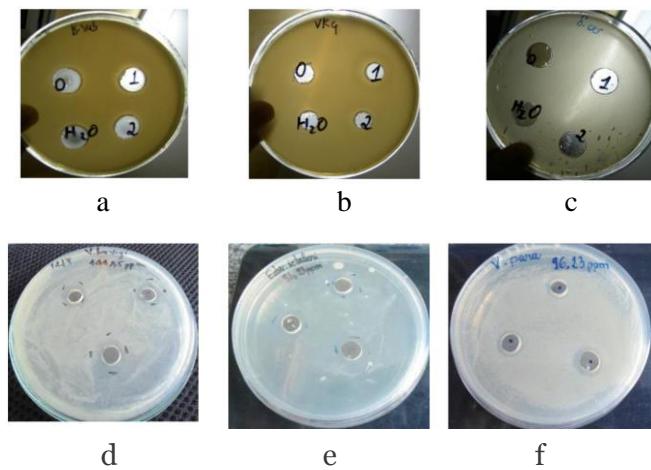


Figure 7: UV-Vis spectra of AgPNs prepared by DC high voltage with different anode diameters and times

The results from Figure 7 also show that the UV-Vis peak height trend increases as the reaction time increases.

The bactericidal properties of AgNPs prepared by high-voltage DC are shown in Figure 8.

The results of Figure 8 show that AgNPs obtained from DC high voltage are also effective against Gram+ and Gram- bacteria,<sup>[29-31]</sup> especially with *E.Coli*, only 0.24 ppm has achieved efficiency 99.9%.<sup>[32]</sup> Bacterial pathogens for shrimp (*H. 8.d* ÷ *8.f*) were also killed with concentrations ranging from 144.5 ppm to 96.23 ppm.<sup>[32,33]</sup>



**Figure 8:** The reactance loop of AgNPs solution prepared by DC high voltage: a) *Bacillus subtilis*, b) *Bacillus* sp, c) *Saccharomyces cerevisiae*, d) *Vibrio harveyi*, e) *Edwardsiella ictaluri*, f) *V. Parahaemolyticus*

The results of Figure 8 show that AgNPs obtained from high-pressure DC are also effective against Gram-positive and Gram-negative bacteria,<sup>[29-31]</sup> especially with E.Coli, only 0.24 ppm has an efficiency of 99, 9%.<sup>[32]</sup> Bacterial pathogens for shrimp (Figure 8d-8f) were also killed with concentrations ranging from 144.5 ppm to 96.23 ppm.<sup>[32,33]</sup>

### 3.2. Differences in the Characteristics of AgNPs Prepared from DC High Voltage

#### 3.2.1 Conductivity

Table 6 presents a very clear difference between AgNPs solution prepared by high voltage DC electrochemical method as equation (19) and chemical method from  $\text{AgNO}_3$  according to reaction (14) by reducing agent  $\text{NaBH}_4$ <sup>[34]</sup> or with sucrose reducing agent ( $\text{C}_{12}\text{H}_{22}\text{O}_{11}$ ).<sup>[35]</sup>

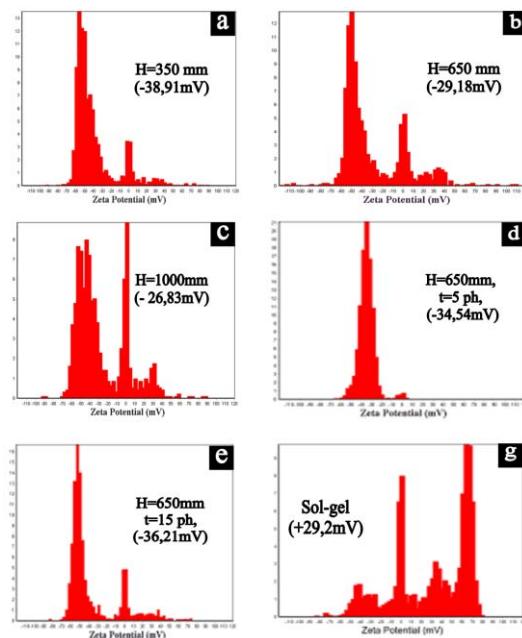
**Table 6:** Conductivity comparison of AgNPs solutions prepared by high-voltage DC and chemical reduction

Solution	$c_{\text{AgNPs}}$	$\sigma, \mu\text{Scm}^{-1}$		
		RO	10.2	10.4
Dist.water	2 times	3.1	3.4	3.2
	127 mg/L	56.6	55.9	57.1
	197 mg/L	71.2	70.9	71.3
	403 mg/L	72.8	72.4	73.6
	200 mg/L	1469	1465	1477
$\text{NaBH}_4$	500 mg/L	1872	1887	1880
	1000 mg/L	2800	2810	2820
	50 mg/L	3960	3860	4110
$\text{C}_{12}\text{H}_{22}\text{O}_{11}$	100 mg/L	9510	9460	9460

It also proves that the AgNPs solution prepared by DC high-Voltage does not have any ions other than the AgNPs colloid, so the purity is very high.

### 3.2.2 Zeta Potential

Figure 7 presents the zeta potential of AgNPs solution prepared by DC high-Voltage with



**Figure 7:** The zeta potential of the DC high-Voltage-prepared AgNPs solution after 50 min with different distances (a, b, c) and different times (d, e, f) compared with chemical AgNPs

The results from Figure 7 show that the difference between the zeta potentials of AgNPs prepared by the DC high-Voltage method has negative values from -26.83 mV to -38.91 mV while the products prepared by chemistry has a positive value of + 29.2 mV. The large zeta potential is enough to ensure that the AgNPs colloidal system prepared by DC high-Voltage is stable over time without using chitosan stabilizers as chemical methods. This is also a difference showing the advantage of AgNPs modulated by DC high Voltage.

### 3.2.3 Concentration Yield of AgNPs

The concentration of AgNPs solution prepared by chemical method is usually determined by the concentration of  $\text{AgNO}_3$  salt performing the reaction or analyzed by AAS method, which still converts  $\text{Ag}^0$  to  $\text{Ag}^+$  evenly, assuming that  $\text{Ag}^+$  is completely converted to AgNPs. This assumption

spacing of 350 mm (a), 650 mm (Figure 7b), 1000 mm (Figure 7c) at 50 min as well as at 650 mm with time of 5 min (Figure 7d), 15 min (Figure 7e), 50 min (Figure 7b) are different from the zeta potential of chemically prepared AgNPs solution (Figure 7g).<sup>[34]</sup>

is not completely reasonable because in the solution of AgNPs, there are still  $\text{Ag}^+$  ions in completely unknown proportions. The difference to determine the concentration of AgNPs prepared by DC high-Voltage is that it can be used to determine the loss of the dissolved anode according to Equation (11) or calculated from Faraday's law when determining get the electrochemical reaction current and time according to equation (12). Table 7 presents the concentration of AgNPs prepared by high voltage DC determined by 3 methods: loss of anodic weight ( $c_{\Delta m}$ ), calculation by Faraday's law ( $c_F$ ) and analysis of AAS ( $c_{\text{AAS}}$ ) when changing the distance, electrode or reaction time while other conditions were kept unchanged.

**Table 7:** AgNPs concentration determined by weight loss:  $c_{\Delta m}$ , by Faraday:  $c_F$  and by AAS:  $c_{AAS}$  with different distances and reaction times

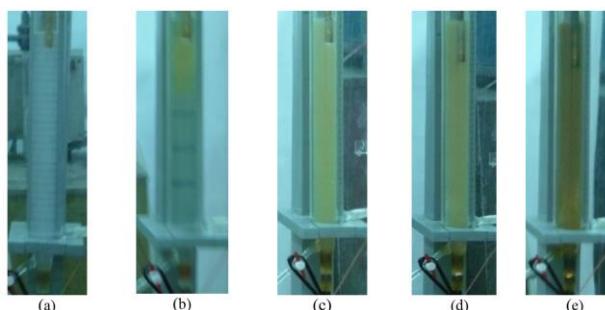
$H_{A-C}$ , mm	350	550	850	1000
$c_F$ , mg/L	129.6	213.5	217.3	198.2
$c_{\Delta m}$ , mg/L	112	82	66	59
$(c_F/c_{\Delta m})\%$	86.42	38.1	30.4	29.8
$c_{AAS}$ , mg/L	34.7	30.6	13.9	11.9
$(c_{\Delta m}/c_{AAS})\%$	30.97	31.2	21.1	20.2
$t$ , min	5	15	25	50
$c_{\Delta m}$ , mg/L	34.3	42.9	55.4	194.3
$c_F$ , mg/L	61.1	162.8	294.6	616.8
$(c_F/c_{\Delta m})\%$	56.2	26.7	20	31.5

The results of Table 7 show that the concentration of AgNPs calculated according to Faraday's law has the largest value because the amount of electricity supplied to the anodic process is not only to carry out the reaction (15) to dissolve the anode but also to react (2) to drain oxygen. That makes the AgNPs generation efficiency change when the electrode distance as well as the reaction time change. Table 7 also shows that when increasing the electrode distance as well as the reaction time, the yield of AgNPs tends to decrease, similar to the trend of anodic dissolution in Table 3.

### 3.2.4 Plasma Contribution During the Formation of AgNPs

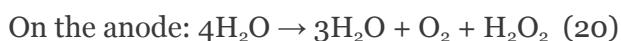
Figure 9 shows the process of DC high-Voltage reaction under suitable conditions with the appearance of a plasma state.

The results from Figure 9 show that the color turns yellow during the generation of AgNPs when there is a contribution of plasma formation which is different from Figure 5 which turns to dark brown color of the generation of AgNPs by DC high-Voltage without plasma.



**Figure 9:** The process of generating AgNPs by DC high-Voltage with plasma appearing at  $U_{DC}$ : 6.15 kV,  $H_{AC}$ : 350 mm,  $i$ : 4.15 mA/mm<sup>2</sup>; (a) air release, (b) after 15 min. the anode solution turns yellow, (c) after 23 min. The Plasma glows on the anode, the entire solution turns yellow, (d) after 26 min; cathode plasma appears; (e) after 35 min the entire solution turned dark yellow.

According to Mizuno<sup>[36]</sup> a large amount of gas is released on the electrode and does not follow Faraday's law<sup>[16]</sup> as the results of Table 6 show that the plasma-based water decomposition has occurred on the electrodes:



Thus, the DC high-Voltage and plasma reactions provided the solution from equations (15) ÷ (18) and (20), (21):  $\text{Ag}^+$ ,  $\text{H}^+$ ,  $\text{OH}^-$ ,  $\text{H}_2$ ,  $\text{O}_2$ ,  $\text{H}_2\text{O}_2$  and AgNPs In the solution then the following reactions can also take place:



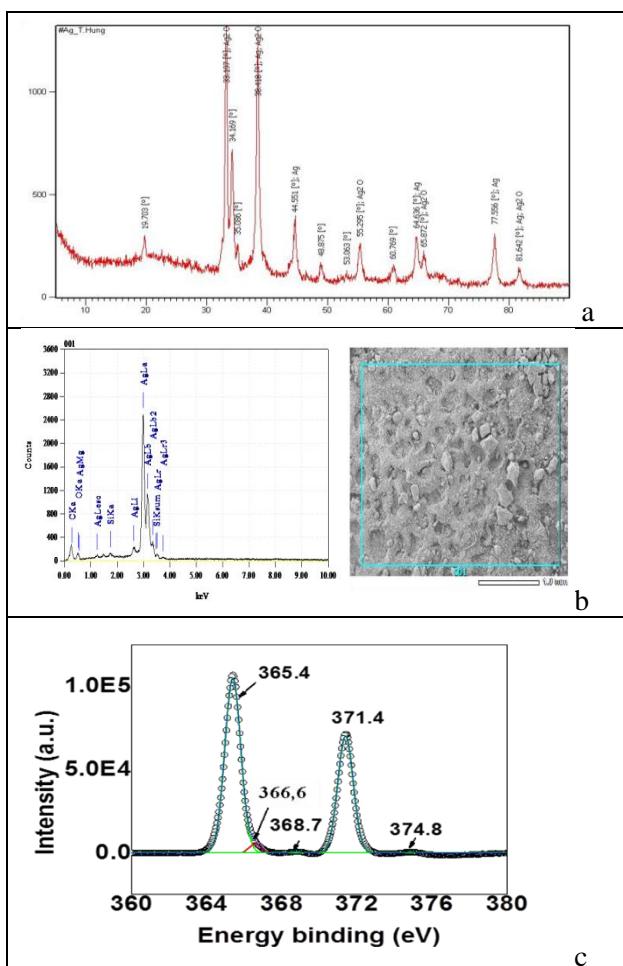
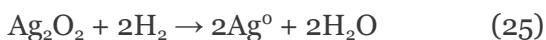
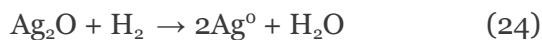


Figure 10: X-ray (a), EDX (b) and XPS (c) spectra of AgNPs prepared by DC high-Voltage with plasma.

Figure 10a shows that the Ronghen spectrum of AgNPs, the characteristic spectra of Ag also have a small amount of spectrum of  $\text{Ag}_2\text{O}$  with  $\theta$  respectively: 32,709 for [111], 37,984 for [200], 54,794 for [220], 65,341 for [311] and 68,596 for [222]. EDX analysis results (Figure 10b) showed that the percentage of Ag element accounted for  $(89.18 \div 92.31)\%$  and O element was  $(5.77 \div 9.6)\%$ . This proves that  $\text{Ag}_2\text{O}$  is also formed to cover the AgNPs and is the reason why the fluorescence spectrum of AgNPs solution prepared by high pressure DC with plasma (Figure 8) has a different color from that of AgNPs prepared by DC. with plasma (Figure 5). A special feature is that in the XPS spectrum (Figure 10c) of Ag 3d5/2 and Ag5d3/2 in AgNPs samples,

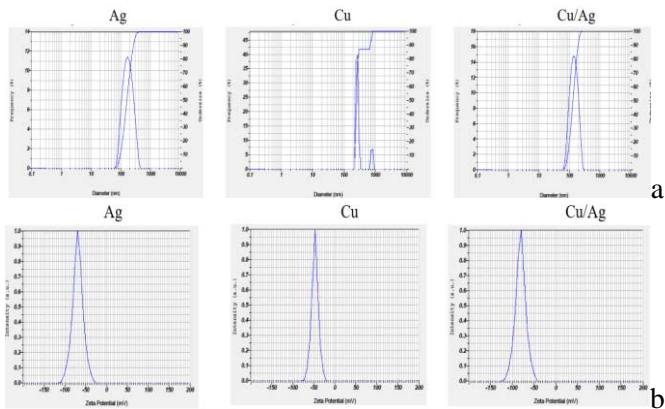
there is no pick at the binding energy of 368.21 eV, which is typical for the chemical state of  $\text{Ag}^+$  ion.<sup>[37]</sup> This also proves that, in the AgNPs solution obtained without  $\text{Ag}^+$  ions, all silver atoms dissolved from the anode are converted into  $\text{Ag}_2\text{O}$ ,  $\text{AgO}$  and  $\text{Ag}$ .<sup>[38]</sup> The presence of small amounts of oxide compounds also significantly affects the bactericidal effect of AgNPs.<sup>[39]</sup>

### 3.3 Preparation of Bimetallic Nanoparticle Solution

Combining good properties while reducing the amount of precious metals such as Au, Ag, etc. by bimetallic nanoforming is the trend of modern nanotechnology.<sup>[40,41]</sup> High-voltage DC method is

also used to Preparation of bimetallic nanoparticle (Cu/Ag)NPs solutions. Performing high-voltage DC process with Ag electrode followed by Cu electrode or in solution containing CuNPs will

obtain (Cu/Ag)NPs.<sup>[42]</sup> Figure 11 presents the nanoparticle size (a) and zeta potential (b) distributions of AgNPs, CuNPs and (Cu/Ag)NPs.



**Figure 11:** Nanoparticle size distribution (a) and zeta potential (b) characteristics of AgNPs, CuNPs and (Cu/Ag)NPs prepared by DC high-voltage at  $U_{DC}$ : 15 kV,  $H_{AC}$ : 200 mm and electric quantity  $Q$ : 25 mAh

From the results of Figure 11 it can be seen that the size and size distribution of bimetallic nanoparticles (Cu/Ag)NPs are the same as those of CuNPs and AgNPs, but the average particle size is slightly larger. Similarly, the zeta potential

distribution of the bimetallic nanocolloid solution is the same as that of the monometals and all have negative values (-70.0  $\div$  -80.6) mV, indicating that the colloidal system is stable without stabilizer.

**Table 8:** Metal content by Faraday  $c_{Far}$ , anodic weight loss  $c_{\Delta m}$  and AAS analysis  $c_{AAS}$  of AgNPs, CuNPs and bimetallic (Cu/Ag)NPs nanosolutions prepared by DC high Voltage with a) Cu anode after Ag, b) Ag anode in 10 mg/L CuNPs solution

Điện cực		a) Cu <sub>A</sub> /Ag <sub>A</sub>	b) CuNPs <sub>10mg/L</sub> /Ag <sub>A</sub>
$U_{DC}$ , kV		5	5
$H_{AC}$ , mm		200	200
$c_{Far}$ , mg/L	$c^{Ag}$	610.458	205.275
	$c^{Cu}$	15.906	
$c_{\Delta m}$ , mg/L	$c^{Ag}$	54.671	118.333
	$c^{Cu}$	8.667	
$c_{AAS}$ , mg/L	$c^{Ag}$	45.459	65.949
	$c^{Cu}$	0.321	

From the results of Table 8 it can be seen that the rules of high-voltage DC electrochemical processes to prepare bimetallic nanosolutions (Cu/Ag)NPs are the same as those for the preparation of single-metal AgNPs or CuNPs, that is, the concentration obtained Faraday calculation is always greater than from anodic weight loss and minimum concentration calculated from AAS analysis. Table 8 also shows that the

concentration of (Cu/Ag)NPs obtained can reach quite large values. The bactericidal ability of the solution (Cu/Ag)NPs with low concentration is also very good and the conductivity, UV-Vis spectra of the bimetallic nanoparticle (Cu/Ag)NPs solution are similar to that of the solution AgNPs.<sup>[42]</sup> Thus, the application of (Cu/Ag)NPs solution will be effective because it reduces the

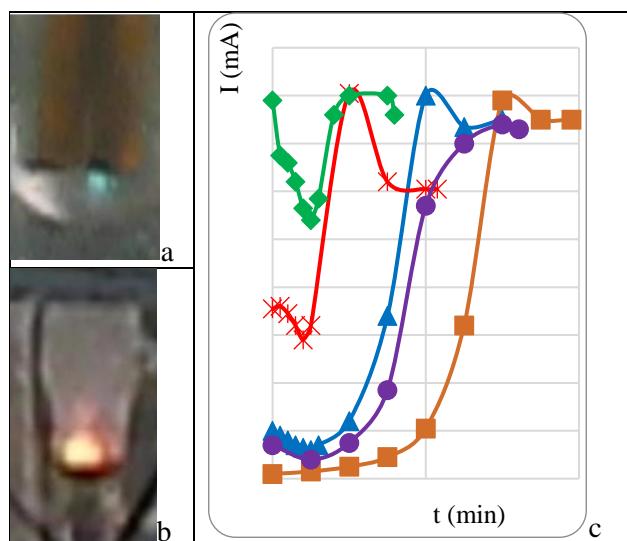
amount of Ag and the ability to kill bacteria and adds Cu with better fungi and mold killing ability for crops in agriculture.

#### IV. ELECTROCHEMICAL PLASMA FORMATION

##### 4.1 The Appearance of Plasma on the Electrodes

In section 2.3. showed that the DC high Voltage electrochemical reaction processes also have reactions that do not obey Faraday's law,<sup>[16]</sup> producing a large amount of gas. The gaseous environment created on the electrodes under conditions of high energy from electric and magnetic fields along with increasing temperature of the solution will appear glowing at the electrodes, which is a sign of a plasma state such as: mentioned in section 3.2.4.<sup>[36]</sup> Unlike

arc-formed plasmas,<sup>[43-45]</sup> from microwaves,<sup>[46]</sup> from capacitance,<sup>[47,48]</sup> or gas powered,<sup>[49-51]</sup> plasmas are formed from gases by DC electrochemical reactions. The high voltage across the electrodes can be called an electrochemical plasma. The telltale sign of the presence of electrochemical plasma is not only the glow at the electrodes, but also the reaction rate – which increases sharply with time as shown in Figure 12. From the results of Figure 12, it can be seen that the electrochemical plasma appearance time will depend on the electrochemical reaction rate by DC on the electrodes. The greater the speed of the electrochemical reaction, the faster and more abundant the hydrogen and oxygen gas generated, especially when the conductivity is higher and the pH is farther from the neutral medium, the sooner the electrochemical plasma occurs.



**Figure 12:** Electrochemical plasma heating sign on Ag electrode: a) glow on the anode; b) on the cathode, c) the current increases with time in the environment with different  $\lambda(\mu\text{Scm}^{-1})/\text{pH}$ : 1) 2.6/6.9; 2) 12.4/6.3; 3) 21.8/6.0; 4) 80.7/5.1; 5) 143/4.3

The color of the electrochemical plasma on the different cathode and anode electrodes may be due to the different gaseous nature of the two electrodes according to processes (2) and (4). Of course, technological parameters affect the rate of electrochemical reactions by high voltage DC such as: voltage, electrode spacing, pH and conductivity as well as the initial temperature of the solution as well as the nature of the metal. of the electrode will also affect the electrochemical

plasma appearance time (Table 9). The results from Table 9 also show that the faster the electrochemical plasma appears time as the voltage, the higher the initial temperature as well as the increased conductivity or pH of the non-neutral medium. The shorter the distance between the anode and cathode electrodes, the sooner the plasma will appear.

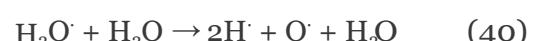
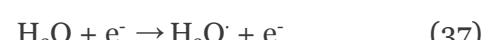
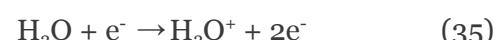
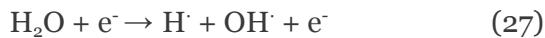
**Table 9:** Electrochemical plasma appearance time ( $t$ , min) when performing DC high-Voltage reaction on Cu, Fe, W electrodes at the following values: potential ( $U$ , kV), anode-cathode distance ( $H$ , mm), pH-conductivity ( $\chi$ ,  $\mu\text{Scm}^{-1}$ ) and initial temperature ( $T$ ,  $^{\circ}\text{C}$ ) are different

Reaction conditions	Điện cực	Cu	Fe	W
$U$ , kV ( $H$ : 200 mm; $T$ : 30 $^{\circ}\text{C}$ ; pH: 7; $\chi$ : 1,4 $\mu\text{Scm}^{-1}$ )	5	-	-	-
	10	55	40	20
	15	30	25	5
$H$ , mm ( $U$ : 15 kV; $T$ : 30 $^{\circ}\text{C}$ ; pH: 7; $\chi$ : 1,4 $\mu\text{Scm}^{-1}$ ; )	200	30	20	7
	250	-	45	10
	300	-	-	20
$pH/\chi$ , $\mu\text{Scm}^{-1}$ ( $U$ : 15 kV; $H$ : 200 mm; $T$ : 30 $^{\circ}\text{C}$ )	4/120	3	2	1
	7/1.4	-	-	-
	11/150	3	2	1
$T$ , $^{\circ}\text{C}$ ( $U$ : 15 kV; $H$ : 200 mm; pH: 7; $\chi$ : 1,4 $\mu\text{Scm}^{-1}$ )	30	-	70	20
	30	30	15	10
	40	25	5	3

On the electrode W, the time appears electrochemical plasma faster than Cu and Fe electrodes due to more electrochemicals, so it is difficult to dissolve and the air release reaction will prioritize more and faster than the favorable conditions to form the plasma earlier.

#### 4.2 Plasma Reaction to Create Free Radicals

Plasma is formed from the electrochemical process that creates a gas environment with high voltage is a cold plasma state with different levels of ionization.<sup>[52-53]</sup> According to Lukes<sup>[54]</sup> and Ruma<sup>[49]</sup> plasma formed in a solution in the gas phase surrounding the electrode and liquid phase area in contact with the plasma area in the gas phase. Free radicals:  $\text{H}^{\cdot}$ ,  $\text{O}^{\cdot}$ ,  $\text{OH}^{\cdot}$ ,  $\text{H}^+$ ,  $\text{H}_3\text{O}^+$ ,  $\text{O}^+$ ,  $\text{H}^{\cdot}$ ,  $\text{OH}^{\cdot}$  ions<sup>[55,56]</sup> as well as new molecules and molecules activities:  $\text{H}_2$ ,  $\text{O}_2$ ,  $\text{H}_2\text{O}_2$ <sup>[57-59]</sup> formed in the plasma area from the reaction:<sup>[60-62]</sup>



The emission of UV rays when appearing plasma also contributes to the fracture of O-O into  $\text{OH}^{\cdot}$ <sup>[63,64]</sup>

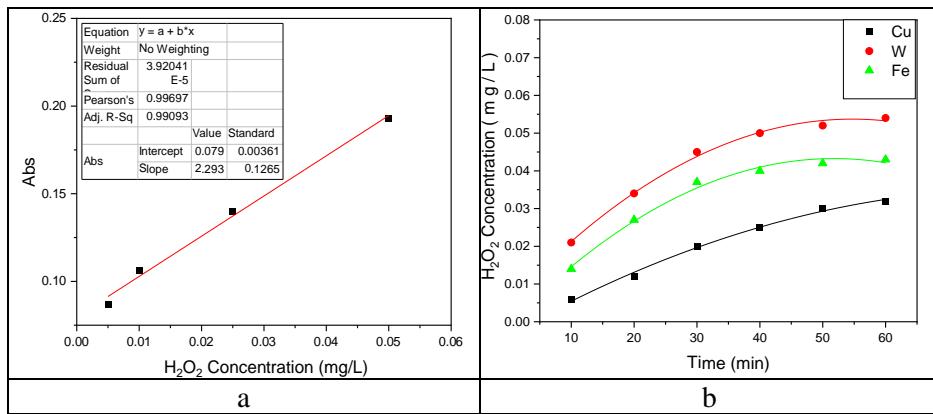


The equations (20), (29) show that  $\text{H}_2\text{O}_2$  is formed when the state of electrochemical plasma appears. Although  $\text{H}_2\text{O}_2$  is not durable and easy to participate in the correspondence (31), (36), it is still possible to determine quantitative by UV-Vis method with yellow  $\text{TiO}_2\text{-H}_2\text{O}_2$  complex at the wavelength:  $\lambda = 407 \text{ nm}$ .<sup>[59,61,65]</sup>



Figure 13 shows the standard line determining  $\text{H}_2\text{O}_2$  with UV-Vis UH-5300, Hitachi with  $\lambda = 407$

nm (A) and the defined  $\text{H}_2\text{O}_2$  concentration on Cu, Fe, W electrodes at the condition of appearing plasma:  $T = 30^\circ\text{C}$ ,  $U = 15$  kV,  $H = 200$  mm, pH = 7 and  $\chi = 1.4 \mu\text{scm}^{-1}$ .<sup>[66]</sup>



**Figure 13:** a) Standard line in the area 0.005 mg/L to 0.05 mg/L; b) The concentration of  $\text{H}_2\text{O}_2$  formed on Cu, W, Fe electrodes depends on the time at  $U: 15$  kV;  $H: 200$  mm,  $T: 30^\circ\text{C}$  with pH 7 and  $\chi = 1.4 \mu\text{scm}^{-1}$ .

The result from Figure 13 shows that the  $\text{H}_2\text{O}_2$  content was formed on the electrodes that increased rapidly in the first 30 minutes but then slowed down and reached balance with the reactions using  $\text{H}_2\text{O}_2$ . The amount of  $\text{H}_2\text{O}_2$  formed on the electrodes decreased in order  $\text{W} > \text{Fe} > \text{Cu}$  corresponding to the 60 -minute gain: 0.054 mg/L > 0.043 mg/L > 0.032 mg/L.

The appearance of  $\text{OH}^\cdot$  radical at Equations 27, 36, 38, 41 on Fe electrode can also be determined by UV-Vis spectroscopy with salicylic acid complex (SA):<sup>[67-69]</sup>



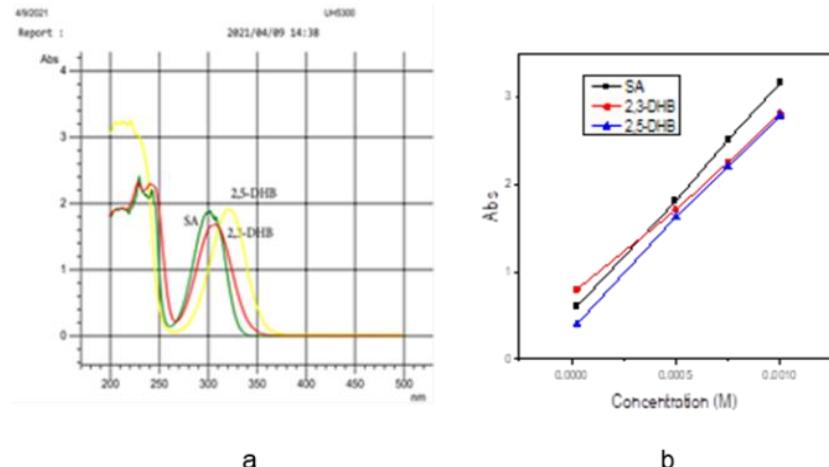
The UV-Vis spectral absorption peaks are 290 nm for SA, 310 nm for 2.3 DHB and 330 nm for 3.5 DHB, respectively, as well as standard curves in the concentration range  $1.0 \times 10^{-4}\text{M}$  to  $1.0 \times 10^{-3}\text{M}$  respectively is shown in Figure 14 with equations (45), (46) and (47) respectively.<sup>[70,71]</sup>



$$\text{Abs}_{310\text{nm}} = 2055.13_{[2,3-\text{DHB}]} \pm 58.23 + 0.72 \pm 0.03 \quad (46)$$

$$\text{Abs}_{330\text{nm}} = 2599.10_{[2,5-\text{DHB}]} \pm 115.99 + 0.23 \pm 0.07 \quad (47)$$

The result of solving the system of equations can be obtained, the concentration value of  $\text{OH}^\cdot$  radical formed with electrochemical plasma on the iron electrode after 30 minutes is  $3.0 \times 10^{-4}\text{ M}$  and after 60 minutes is  $3.7 \times 10^{-4}\text{ M}$ .



**Figure 14:** Adsorption spectrum and SA calibration curve with ( $R^2=0.999$ ), 2,3DHB with ( $R^2=0.997$ ) and 2.5 DHB ( $R^2=0.994$ ) of complexes with OH<sup>·</sup> radicals

#### 4.3. Fenton Catalyst and Photocatalyst to form OH Radicals

The reactions in the plasma state have created many strong reactive agents and free radicals with very short duration such as: OH<sup>·</sup>, O<sub>2</sub>, H<sub>2</sub>O<sub>2</sub>, HO<sub>2</sub><sup>·</sup> with similar oxidation potential values. response: 2.8 V; 2.42 V; 1.78 V and 1.7 V.<sup>[72]</sup> In order to increase the formation of OH<sup>·</sup> free radicals in situ to increase the concentration as well as maintain a high activated state, the catalyst systems are commonly used as:<sup>[73]</sup> H<sub>2</sub>O<sub>2</sub>/UV;<sup>[74]</sup> Fenton system (H<sub>2</sub>O<sub>2</sub>/Fe<sup>2+</sup>);<sup>[75]</sup> or optical Fenton (UV/H<sub>2</sub>O<sub>2</sub>/Fe<sup>2+</sup>).<sup>[76]</sup> When performing DC high Voltage electrochemical reaction on Fe electrode is Fenton catalyst system can be used:<sup>[77-79]</sup>



Thus, the use of Fe electrode to perform a DC high-voltage electrochemical reaction to generate plasma also creates a Fenton catalyst system that always maintains the reactions providing free radicals OH<sup>·</sup>, HO<sub>2</sub><sup>·</sup> and H<sub>2</sub>O<sub>2</sub>, which strong reactive agents can be applied to treat water pollution.

## V. TREATMENT OF WATER ENVIRONMENTAL POLLUTION

Water is a very important environment for the life of all things and people.<sup>[80]</sup> However, human

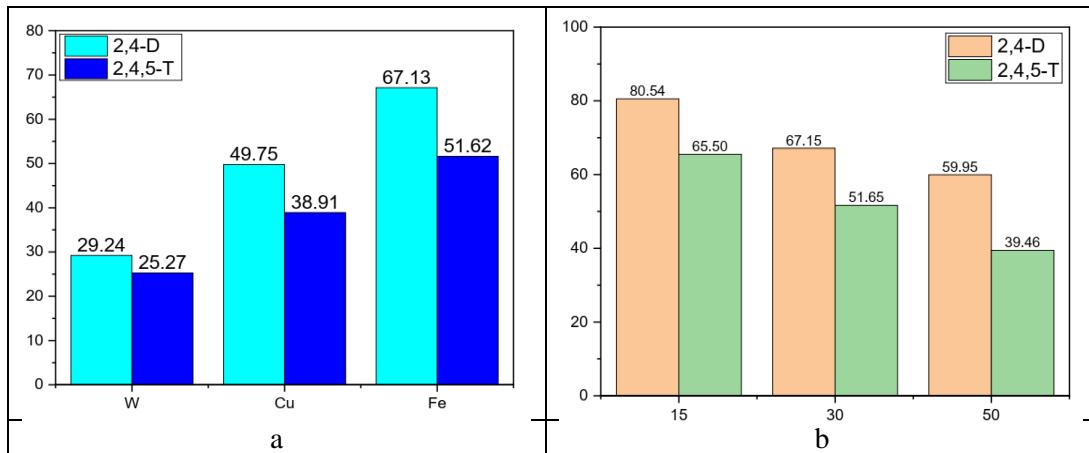
production and living activities discharge into the water environment many dissolved or dispersed substances that pollute the water environment, which have toxic effects on the life of organisms as well as human health.<sup>[81]</sup> Therefore, treatment of water pollutants is becoming more and more urgent to ensure the safety of life.<sup>[82]</sup> Often water pollutants are chemicals that can be oxidized, reduced, or coagulated and adsorbed to remove them from the environment.<sup>[83]</sup>

### 5.1 Oxidizes Difficult-to-Treat Pollutants

Water pollution from the textile and dyeing industry<sup>[84]</sup> such as methylene blue or from pesticides and herbicides,<sup>[85]</sup> including from Agent Orange that the US used during the Vietnam War such as C<sub>8</sub>H<sub>6</sub>Cl<sub>2</sub>O<sub>3</sub>: 2,4- dichlorophenoxyacetic (2,4-D) and C<sub>8</sub>H<sub>5</sub>Cl<sub>3</sub>O<sub>3</sub>: 2,4,5-trichlorophenoxy acetic (2,4,5-T) both contain persistent cyclic compounds that are difficult to handle.<sup>[86]</sup> The application of current treatment methods such as: burial, adsorption, combustion or the use of advanced oxidizing agents, although achieving certain efficiency, is still limited, such as using a lot of energy or materials and chemicals as well as land.<sup>[87-89]</sup> Moreover, the treatment processes are not really thorough, which can still pollute groundwater when burying or create other pollution products for the air from combustion or oxidation reactions.<sup>[90]</sup> Therefore, the study of highly effective water pollution treatment technologies including plasma technology is being very noticeable.<sup>[91,92]</sup> With the electrochemical

plasma state, strong reactive agents can be created, including strong oxidizing agents such as  $\text{OH}^\cdot$ ,  $\text{H}_2\text{O}_2$ ,... especially with Fenton's catalyst from the iron electrode,  $\text{OH}^\cdot$ -radical insitu can always be formed from the iron electrode stable concentration ensures the waste treatment process in the water environment.<sup>[93]</sup> Figure 15 shows the treatment efficiency of 2,4-D: 28.98

mg/L and 2,4,5-T: 30.22 mg/L on electrodes W, Cu, Fe (a) at:  $U_{\text{DC}}$ : 5 kV,  $H_{\text{AC}}$ : 300 mm,  $T$ : 30°C and  $\chi = 38.8 \mu\text{Scm}^{-1}$ ,  $t$ : 60 minutes and (b) treatment results on Fe electrode with the same reaction conditions as (a) with other concentrations of pollutants together.



*Figure 15:* Effect of electrode material (a) and pollutant concentration on treatment efficiency of 2,4-D and 2,4,5-T on Fe electrode (b)

Figure 15(a) shows that the electrochemical plasma treatment efficiency on Fe electrode is much higher than that on Cu and W electrodes. This proves that Fenton catalysis plays a role. With a more complex molecular structure, the treatment efficiency of 2,4,5-T is always lower than that of 2,4-D. Figure 15(b) shows that when increasing the effective pollutant concentration, the effective pollutant concentration will also

decrease because the ratio between oxidizing agents such as  $\text{OH}^\cdot$ ,  $\text{H}_2\text{O}_2$  in the solution to the substances to be treated in the solution decreases. Effect of high voltage, distance of anode-cathode electrodes, reaction time and ambient temperature on treatment efficiency of 2,4-D and 2,4,5-T by electrochemical plasma on Fe electrode presented in Table 10.

*Table 10:* Efficiency of treatment of pollution 2,4-D 28.89 mg/L and 2,4,5-T 30.33 mg/L by electrochemical plasma on Fe electrode when changing  $U_{\text{DC}}$ ,  $t$ ,  $T$  and  $H_{\text{AC}}$  with other general conditions unchanged at:  $U_{\text{DC}}=5 \text{ kV}$ ,  $H_{\text{AC}}=300 \text{ mm}$ ,  $t=60 \text{ min}$ ,  $T=30^\circ\text{C}$  and  $\chi = 38.8 \mu\text{Scm}^{-1}$

Parameters change		2,4-D (28.89 mg/L)	2,4,5-T (30.22 mg/L)
$U_{\text{DC}}$ , kV	2	25.85 %	20.96 %
	5	67.13 %	51.65 %
	10	93.57 %	88.68 %
$t$ , min	30	47.94 %	36.96 %
	60	67.13 %	51.65 %
	120	86.62 %	71.18 %
$T$ , °C	20	43.98 %	32.78 %
	30	67.13 %	51.65 %
	50	90.18 %	72.52 %
	250	75.92 %	63.55 %

$H_{AC}$ , mm	350	53.22 %	42.74 %
	500	26.83 %	12.81 %

The results from Table 10 show that the treatment efficiency of 2,4-D and 2,4,5-T both increase with increasing DC high voltage, increasing reaction time as well as increasing ambient temperature, but vice versa, the treatment results will decrease sharply as the distance between the anode and cathode increases. That is related to the appearance and existence time of the electrochemical plasma on the iron electrode. The highest efficiency can be achieved at high voltage of 15 kV, distance of 2 electrodes 300 mm, temperature of 30°C, reaction time of 60 minutes and environmental conductivity of  $38.8 \mu\text{Scm}^{-1}$

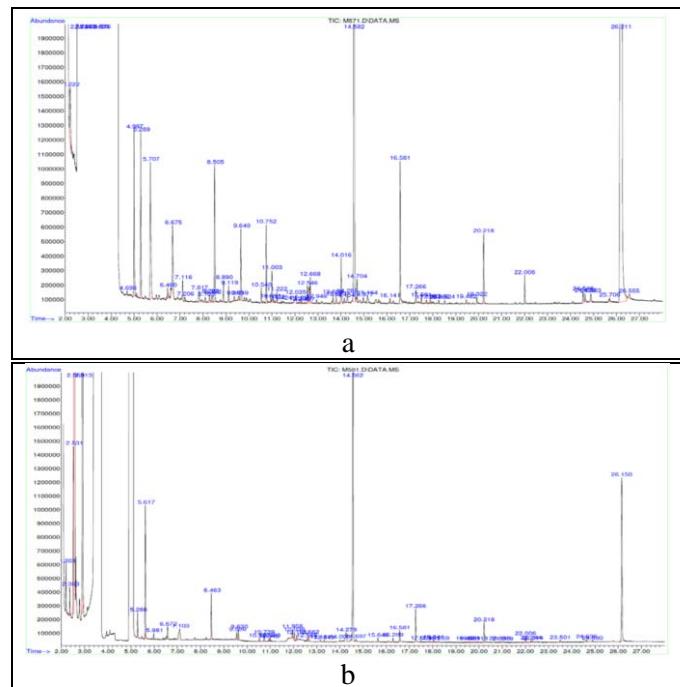
respectively 93.57 % for 2,4-D and 88.68% for 2,4,5-T.

The results from Table 11 also show that the demand for oxidation of organic compounds (COD) as well as the total amount of carbon in water (TOC) decreased rapidly, indicating that the composition of organic substances decreased with increasing electrochemical plasma treatment time. It also shows that there is mineralization of difficult organic compounds such as 2,4-D and 2,4,5-T by oxidation with radicals such as  $\text{OH}^\cdot$  and  $\text{H}_2\text{O}_2$  to  $\text{CO}_2$  and  $\text{H}_2\text{O}$ .

**Table 11:** Determination of COD and TOC in 2,4-D and 2,4,5-T solutions after different electrochemical plasma treatment times on Fe electrode at:  $U_{DC}=5 \text{ kV}$ ,  $H_{AC}=300 \text{ mm}$ ,  $T=30^\circ\text{C}$  and  $\chi =38.8 \mu\text{Scm}^{-1}$

	$t$ , phút	mg/L	%	mg/L	%
COD	0	196		57.0	
	30	40.2	62.1	30.2	47.0
	60	15.9	85.0	12.4	78.2
	90	6.8	93.6	8.9	84.4
TOC	0	6.1		4.6	
	30	4.7	22.9	3.7	19.5
	60	3.7	19.5	2.9	36.9
	90	2.8	54.1	2.4	47.8
	120	2.1	65.6	1.8	60.8

The results of GC-MS analysis of intermediate products formed during the reaction and after 120 min by electrochemical plasma are presented in Figure 16.



**Figure 16:** GC-MS spectrum of 2,4-D (a) and 2,4,5-T (b) decomposition products after 120 minutes of electrochemical plasma reaction at:  $U_{DC}=5$  kV,  $H_{AC}=300$  mm,  $T=30^{\circ}\text{C}$  and  $\chi=38.8\text{ }\mu\text{Scm}^{-1}$

Table 12 presents the intermediate organic compounds of 2,4-D and 2,4,5-T by electrochemical plasma that can be found by GC-MS spectroscopy.

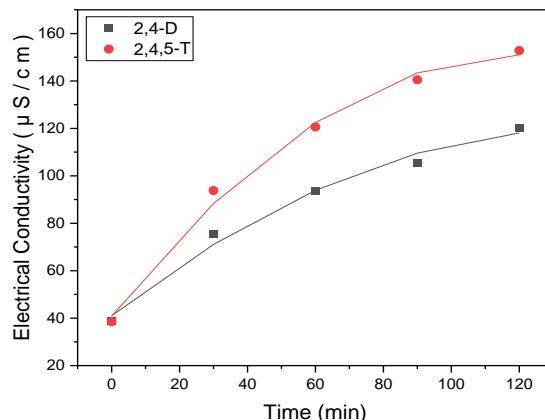
Besides the formation of organic intermediates, the 2,4-D and 2,4,5-T process by electrochemical

plasma also performs a dechlorination reaction that produces electrolytes that increase electrical conductivity. Figure 17 presents the conductivity change of the 2,4-D and 2,4,5-T solutions after the electrochemical plasma treatment times.

**Table 12:** Phenolic compounds and organic acids intermediates of 2,4-D and 2,4,5-T treatment determined by GC-MS

No.	Name of compound	$t_{\text{elu}}$ , min
1	Phenol	6.839
2	4-chlorophenol-TMS este	10.233
3	1-chlorophenol	10.387
4	2,3-dichlorophenol	9.925
5	3,4-dichlorophenol	13.258
6	2,4-dichlorophenol	9.844
7	2,4,5-dichlorophenol	12.498
8	2,4,6-dichlorophenol	12.580
9	2,3,5-trichlorophenol	12.432
10	Axit formic-TMS este	2.198
11	Axit acetic-TMS este	2.911
12	Axit propanoic-TMS este	4.051
13	Axit propanoic, 2-methylTMS este	5.328
14	Axit pentanoic-TMS este	6.842
15	Axit propanoic, 2-[TMSoxi]-,TMS este	8.235
16	Axit hexanoic-TMS este	8.355
17	Axit pentanoic, 4-oxo-, TMS este	9.324

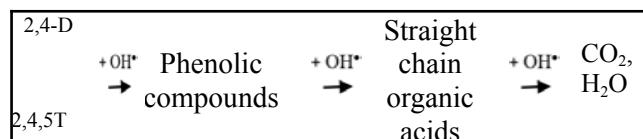
18	Axit succinic-TMS este	11.958
19	Axit oxalic-TMS este	12.038



**Figure 17:** Change of conductivity of 2,4-D and 2,4,5-T solutions with time of electrochemical plasma treatment on Fe electrode at  $U_{DC}=5$  kV,  $H_{AC}=300$  mm,  $T=30^{\circ}\text{C}$

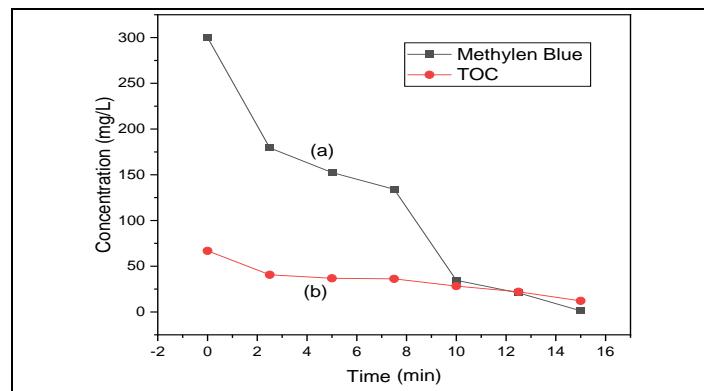
From Figure 17 it can be seen that after 120 min of electrochemical plasma treatment on the Fe electrode, the conductivity of the solution increased from  $38.8 \mu\text{Scm}^{-1}$  up to  $150 \mu\text{Scm}^{-1}$  with 2,4,5-T and  $110 \mu\text{Scm}^{-1}$  with 2,4-D. Since 2,4,5-T contains 3  $\text{Cl}^-$  more than 2,4-D contains only 2  $\text{Cl}^-$ , the conductivity of the treated solution is always higher.

From the above results, it can be assumed that the oxidation of 2,4-D and 2,4,5-T by  $\text{OH}^{\cdot}$  by electrochemical plasma will form phenol compounds and then open the ring into straight organic acids and continue to be mineralized into  $\text{CO}_2$  and  $\text{H}_2\text{O}$  according to the following diagram:



Thus, the process of treating difficult-to-treat pollutants with cyclic structures such as 2,4-D and 2,4,5-T by electrochemical plasma with forming  $\text{OH}^{\cdot}$  radicals is not only highly efficient but also thoroughly mineralized.

Methylene blue dye:  $\text{C}_{16}\text{H}_{18}\text{ClN}_3\text{S}$  - Phenothiazine-5-ium, 3,7-bis(dimethylamino)-, chloride is also easily treated by electrochemical plasma on the Fe electrode. Figure 16 shows the reduction of methylene blue concentration as well as total organic carbon (TOC) over time of the solution when treated with electrochemical plasma on the iron electrode at  $U_{DC}$ : 2.5 kV,  $H_{AC}$ : 300 mm, pH: 6.06.



**Figure 18:** Remaining methylene blue concentration (a) and TOC (b) of solution after electrochemical plasma treatment on Fe electrode at  $U_{DC}=2.5$  kV,  $H_{AC}=300$  mm, pH=6.06

From Figure 18 it can be seen that the electrochemical plasma treatment of methylene blue on the Fe electrode also achieves very high efficiency and complete mineralization.

## 5.2 Combining Capabilities

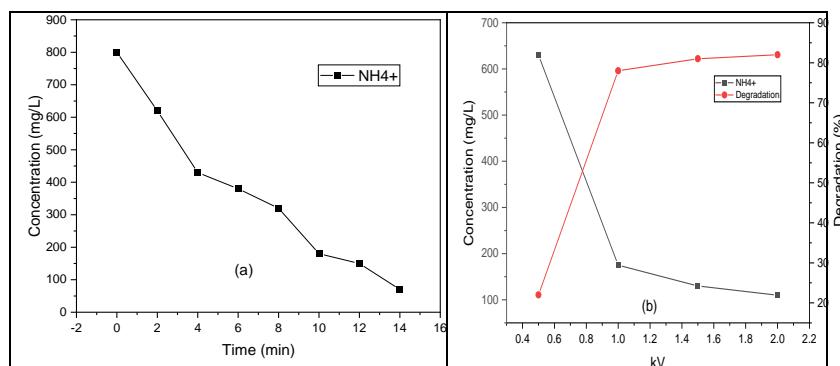
In addition to strong oxidation free radicals, electrochemical plasma on Fe electrode also creates reducing agents and flocculation to be used to treat other difficult environmental pollutants.

Ammonium-contaminated water is always concerned by scientists because the existence in the water will turn into  $\text{NO}_3^-$  and  $\text{NO}_2^-$  which is also toxic, easily converted to nitrosamines in the body, causing cancer. Therefore, according to QCVN 08-MT, 2015/BTNMT stipulates the limit value of ammonium in water is very low: 0.3 mg/L (level A) and 0.9 mg/L (b).<sup>[94]</sup> Ammonium treatment methods such as stripping chasing  $\text{NH}_3$ ,<sup>[95,96]</sup> adsorbing,<sup>[97]</sup> flocculation,<sup>[98,99]</sup>

advanced oxidation (AOPS)<sup>[100]</sup> or biotechnology<sup>[101]</sup> still limited as complex equipment, use a lot energy and chemicals as well as the effect are not as expected.<sup>[102,103]</sup> Therefore, the use of plasma to treat ammonium is also being noticed.<sup>[104]</sup>

Figure 19 shows that the ammonium concentration decreases quite rapidly with time (a) as well as increases the electrochemical plasma treatment DC voltage (b).

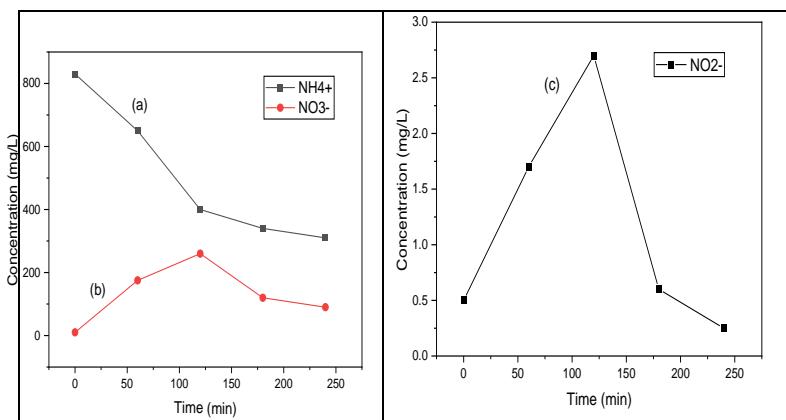
Figure 19a shows that from 800 mg/L concentration to 100 mg/L in 14 minutes of electrochemical plasma treatment at  $U_{DC}$ : 1.5 kV,  $H_{AC}$ : 350 mm, pH: 6.7. Processing efficiency after 8 minutes has reached 58%.



**Figure 19:** Ammonium concentration decreased with electrochemical plasma treatment at  $U_{DC}$ : 1.5 kV,  $H_{AC}$ : 350 mm, pH: 6.7 (a) as well as with increasing DC voltage and corresponding efficiency also increased (b)

Figure 19b shows that at a DC voltage of 0.5 kV, the ability to remove ammonium is still low, but from 1.0 kV onwards, the ammonium concentration has decreased to nearly 100 mg/L after 10 minutes and the treatment efficiency has reached nearly 80% then more than 80% when the voltage is 1.5 kV.

With strong oxidizing agents such as  $\text{H}_2\text{O}_2$ ,  $\text{OH}^-$  radicals are formed from electrochemical plasma, ammonia pollution can also be oxidized by the following reactions:



*Figure 20:* Concentrations of  $\text{NH}_4^+$ (a),  $\text{NO}_3^-$ (b) and  $\text{NO}_2^-$ (c) in ammonium wastewater treated with electrochemical plasma at  $U_{\text{DC}}$ : 0.5 kV,  $H_{\text{AC}}$ : 350 mm with time up to 240 minutes

From Figure 20 it can be seen that when increasing the electrochemical plasma treatment time at  $U_{\text{DC}}$ : 0.5 kV, the ammonia concentration decreased by more than 400 mg/L in 120 min (Figure 20a) while the  $\text{NO}_3^-$  concentration increased by nearly 250 mg /L (Figure 20b) and  $\text{NO}_2^-$  concentration increased by nearly 25 mg/L (Figure 20c). From the 120<sup>th</sup> minute, the concentration of  $\text{NH}_4^+$  continued to decrease slightly while the concentration of  $\text{NO}_3^-$  and  $\text{NO}_2^-$  both decreased sharply to 150 minutes and then continued to decrease slightly to 240 minutes. The concentration of  $\text{NO}_3^-$  and  $\text{NO}_2^-$  increased correspondingly with the decrease of  $\text{NH}_4^+$  concentration, indicating that the reactions (51) to (54) occurred when ammonia pollution was treated with electrochemical plasma. But after 120 minutes, the concentrations of  $\text{NO}_3^-$  (Figure 20b) and  $\text{NO}_2^-$  (Figure 20c) decreased again as the reaction time continued to increase, indicating that reduction occurred with  $\text{H}_2$  gas formed from

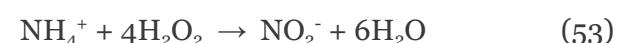
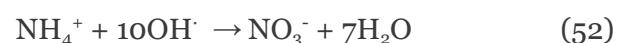
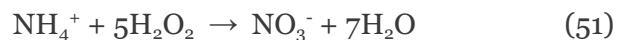
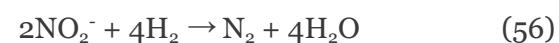
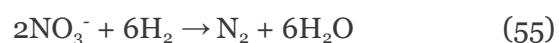


Figure 20 shows the variation of  $\text{NH}_4^+$ ,  $\text{NO}_3^-$  and  $\text{NO}_2^-$  concentrations over time up to 240 min of electrochemical plasma treatment at  $U_{\text{DC}}$ : 0.5 kV,  $H_{\text{AC}}$ : 350 mm, pH: 6.7.

electrochemical plasma that can be simulated set according to the following reactions:



Thus, the combination of oxidizing and reducing agents caused by electrochemical plasma to produce ammonia pollution can be treated sparingly so as not to form intermediate products that still pollute the environment.

## VI. CONCLUSION

The process of electrodes with high DC voltage to create electrochemical plasma on the electrodes will form many oxidizing and reducing substances in gaseous state, ions or radicals such as  $\text{H}_2$ ,  $\text{O}_2$ ,  $\text{Ag}^+$ ,  $\text{Fe}^{2+}$ ,  $\text{OH}^-$  etc in the aquatic environment for the production of metal nanomaterials or for the treatment of chemical substances that pollute the environment.

Characteristics as well as efficiency of manufacturing of metal nanoparticles as well as water pollution treatment can be controlled by high -voltage electrochemical reaction technology parameters such as: voltage, distance between the anode and cathode, the environmental temperature and the conductivity of the solution.

AgNPs or Cu/AgNPs solution is prepared by high pressure DC and electrochemical plasma with appropriate technological conditions will obtain a particle size, concentration as well as stability and ability to kill bacteria compare with other methods. The outstanding advantage is that the product is obtained without agents for reducing and stabilizers, so high purity promises to apply for medicine.

Strong oxidizing agents such as  $\text{H}_2\text{O}_2$ ,  $\text{OH}^-$  radicals as well as Fenton catalysts supporting the generation of insitu radicals have been used to treat environmental pollutants such as 2,4-D as well as 2,5,5-T and methylene blue dye. Although these polluting chemicals have aromatic rings that are difficult to handle, by high voltage DC with electrochemical plasma they are all treated with a fairly thorough mineralization process to  $\text{CO}_2$  and  $\text{H}_2\text{O}$ . The advantage of electrochemical plasma pollution treatment is that it does not use materials, chemicals and does not create polluting intermediate products, so it is considered an environmentally friendly method. Combining oxidizing and reducing agents and large amounts of gas from plasma water decomposition to treat ammonium contaminated water and intermediate products  $\text{NO}_3^-$  and  $\text{NO}_2^-$  also achieves high and thorough efficiency up to  $\text{N}_2$ . The advantage of the method is that it also does not use chemical materials as well as large areas, but the processing time is quite fast.

*Conflict of interest: The authors declare that they have no competing interests.*

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